Zinc flake base coat



General Metal Finishing

Zinc flake coatings

atotech.com



The neXT level base coat

Premium silver base coat with high cathodic corrosion resistance

For a premium silver zinc flake base coat that maintains a shiny, bright, and attractive silver color, turn to MKS' Atotech Zintek[®] 200 XT. The base coat provides superb adhesion and is not prone to hydrogen embrittlement. When combined with MKS' Atotech top coats, Zintek[®] 200 XT offers outstanding cathodic corrosion protection and staves off white rust formation. The base coat also demonstrates exceptional performance in Neutral Salt Spray Testing (NSST) as well as in Cyclic Corrosion Testing (CCT).

Corrosion resistance

Base coat	Top coat	Durability
8 µm	_	>1,700 h*
8 μm	_	6 cycles**
10 µm	_	>2,000 h*

Corrosion resistance acc. to *ISO 9227 / **Ford L-467 and layer thickness may vary depending on part geometry, substrate and application method.

Features and benefits

- Inorganic premium silver zinc flake base coat
- Outstanding cathodic corrosion protection
- Exceptional performance in NSST and Cyclic Corrosion Testing (CCT)
- Excellent delay in white rust formation
- High color stability
- Very good adhesion
- Attractive silver appearance
- No hydrogen embrittlement
- Free of harmful heavy metals such as Cr(VI), cadmium, cobalt, lead or nickel
- Combinable with MKS' Atotech top coats



Zintek[®] 200 XT Silver inorganic base coat

Application

- Dip-spin
- Rack-spin
- Spray

Parts (application)

- Fasteners
- Chassis parts
- Stamping parts
- Brake components
- Springs
- Clips

Coefficient of friction

• No defined coefficient of friction (μ_{tot})

Top coat combinations

- With inorganic Zintek® Top
- With organic Techseal®
- With organic Techdip®

Application parameters

- Application viscosity: 40 50 sec
- Curing time: 15 45 min
- Curing temperature: 220 260 °C
- Recommended 30 min at 250 °C object temperature

Technical data

- Delivery density: 1.40 1.55 g/cm³ (at 23 °C)
- Stability in sealed drums: 24 months
- Theoretical coverage rate: 25 m²/kg (based on 8 μm dry film)

Corrosion performance (8 µm layer thickness)



Start







Start

6 cycles**



© Atotech 08/22

Atotech an MKS Brand